



Carrier Selection When Axcelis is Paying for the Freight

DOMESTIC	Service Level	Weight	Carrier	Account
	Ground	1-150 Lbs	UPS Ground ** If you can not ship UPS, Contact Logistics for alternate arrangements**	028387
	Ground (LTL) *LTL Less than truckload*	150+ Lbs/ Palletized Freight	Estes Express (Primary)	B128300
			FedEx Ground LTL (Secondary)	0021-4391-7
	Express (Air) *If within NE use Ground*	1-150 Lbs	UPS Next Day Air Saver	028387
	Express Air Freight	150+ Lbs/Palletized Freight	FedEx Express	0021-4391-7

DO NOT USE: UPS Supply Chain Solutions and UPS LTL (T-Force) for any reason.

INTERNATIONAL	Service Level	Weight	Carrier	Account
	Economy/Priority	Parcels and Single Item Shipments 1-70 Lbs (Max = 31 kgs)	DHL Express Worldwide (Economy) DHL Express Worldwide Premium 12:00 (Priority)	942958513
	International Air- Specify Standard (Consol), ISS, Express or NFO when Booking	For Pallet Shipments above 70 lbs	Expeditors International for all origins outside of Europe DB Schenker for all Origins In Europe	
	Ocean	LCL and FCL	Expeditors International for All	

Note: All RGA shipments should use deferred/economy service levels unless otherwise requested.

Note: Some Axcelis sites may have alternate carrier arrangements for returns- Please contact Logistics for questions.

All US Import Shipments require advance notification and complete documents to be sent to: import.compliance@axcelis.com

GERMAN IMPORTS: ONLY Ship via DB SCHENKER (Primary) or EXPEDITORS (Secondary).

Specialty Pickups (Please contact Axcelis logistics team to make arrangements)

SPECIALTY CARRIERS	Service Level	Weight	Carrier	Account
MA/ Northeast Region	Same Day Rush Pickup	1-3000 Lbs	Truck Courier	
Domestic	All Service levels	All weight breaks	FedEx LTL	0021-4391-7
Domestic	Economy	All weight breaks	Millennium Logistics Alternate- requires AXC approval	
Domestic/International	Next Flight Out	All weight breaks	World Courier	150428

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