axcelis	<u>Carrier S</u>	election When Axcelis is Paying	for the Freight	
DOMESTIC	Service Level	Weight	Carrier	Account
	Ground	1-150 Lbs	UPS Ground	028387
	Ground (LTL)	150+ Lbs/ Palletized Freight	FedEx Ground LTL	0021-4391-7
	Express Air Freight	150+ Lbs/Palletized Freight	FedEx Express Air Freight (F3, F2, & F1)	0021-4391-7
	Next Flight Out	All weight breaks	World Courier	150428
DO NOT US	E: UPS Supply Chain Solut	ions, UPS Air (unless approved	d by Logistics) and UPS LTL (T-Force) for any	reason.
	Service Level	Weight	Carrier	Account
	Service Level	Weight	DHL Express Worldwide Economy- Primary	Account
INTERNATIONAL	Economy/Priority	1-70 Lbs (Max= 31.75 kgs)	DHL Express Worldwide Permium - 12:00 for	939705937
			Urgent Shipments	939703937
	International Air: Specify			
	Standard (Consol), Express or	All weight Breaks	Expeditors International - Primary for all consols outside of Europe (and any DDP activity into EU)	
	NFO when Booking			
	International Air: Specify			
	Standard (consol), Express or	All weight Breaks <u>DB Schenker</u> - Primary for European Consols		
	NFO when Booking			
GER	MAN IMPORTS: ONL	Y Ship via DB SCHENKER (Primary) or EXPEDITORS (Secondary).	
	NOTE: All RGA shipments shou	Ild use deferred/economy servic	e levels unless otherwise requested.	
	Carrier info for Collect or Cu	stomer Routed Shipments (Whe	re Axcelis is not paying for freight)	
omestic/International	Ground/Express	1-150 Lbs (Max. = 68 kgs)	FedEx	0021-4391-7
omestic/International	LTL	All weight breaks	FedEx LTL	0021-4391-7
nternational	All service levels	1-150 Lbs (Max. = 68 kgs)	DHL	753556508
omestic/International	Next Flight out	All weight breaks	Quick International	3131
		alec.wallace@axcelis.com	Lastation Aveluat	_
	Alec Wallace	alec.wallace@axcells.com	Logistics Analyst	

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Document: Axcelis Beverly Outbound Routing Guide Revision 3 Originator: K. Wright - 8/16/23, Checker/Approver: F. Von Oldneburg 8/18/23, Revised 6/25/24 by J. Anarumo This reference document to be used with Procedure 999000143